



Service Manual

Chassis & Mast

MC

GP15N CT25C-55001-up
GP15ZN CT34-52001-up
GP18N CT25C-75001-up
GP18ZN CT34-72001-up
GP20CN CT34-22001-up
GP20N CT17D-10001-up
GP20ZN CT35-10001-up
GP25N CT17D-60001-up
GP25ZN CT35-60001-up
GP30N CT13F-40001-up
GP35N CT13F-60001-up

GPE15N CT34-00001-up
GPE18N CT34-40001-up
GPE20CN CT34-30001-up
GPE20N CT17D-20001-up
GPE20ZN CT35-20001-up
GPE25N CT17D-70001-up
GPE25ZN CT35-70001-up
GPE30N CT13F-10001-up
GPE35N CT13F-80001-up

DP15N CT16D-54001-up
DP18N CT16D-74001-up
DP20CN CT16D-24001-up
DP20N CT18C-20001-up
DP25N CT18C-70001-up
DP30N CT14E-10001-up
DP35N CT14E-80001-up

6.2 Seat Belt Warning Light, Checking the Operation

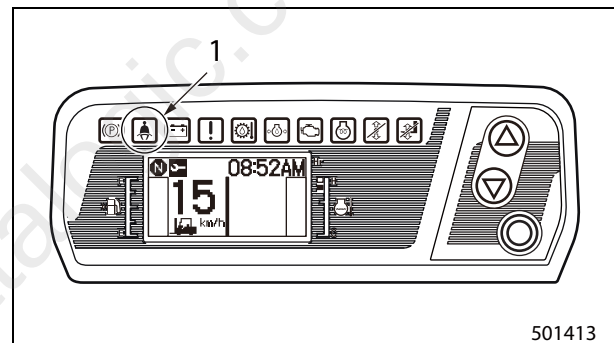
- (1) Connect the service tool to the VCM-1M controller.
- (2) Turn the key switch to the ON position and start the engine.
- (3) Display the input monitor screen of the service tool.
- (4) Make sure that the seat switch status is turned OFF when the seat belt is not fastened or not buckled properly. Also check that the seat belt warning light in the meter panel glows.

Input Monitor		
Item	Normal Range	Value
Seat Switch	* - *	ON
Seat Switch timer	* - *	ON
Seatbelt Switch	* - *	OFF
Accel Switch	* - *	ON
Park brake Switch	* - *	ON
Direction lever F	* - *	OFF
Direction lever N	* - *	ON
Direction lever R	* - *	OFF
FNR lever	* - *	Neutral
Joystick (Lift lever 1) signal [%]	-100 - 100	0
Joystick (Lift lever 1) status	* - *	Normal
Joystick (Lift lever 2) signal [%]	-100 - 100	0
Joystick (Lift lever 2) status	* - *	Normal
Joystick (Tilt lever 1) signal [%]	-100 - 100	0
Joystick (Tilt lever 1) status	* - *	Normal
Joystick (Tilt lever 2) signal [%]	-100 - 100	0
Joystick (Tilt lever 2) status	* - *	Normal
Joystick (ATT1 lever 1) signal [%]	-100 - 100	0
Joystick (ATT1 lever 1) status	* - *	Normal
Joystick (ATT1 lever 2) signal [%]	-100 - 100	0
Joystick (ATT1 lever 2) status	* - *	Normal
Joystick (ATT2 lever 1) signal [%]	-100 - 100	0
Joystick (ATT2 lever 1) status	* - *	Normal
Joystick (ATT2 lever 2) signal [%]	-100 - 100	0
Joystick (ATT2 lever 2) status	* - *	Normal

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If Seat belt switch does not indicate ON

Check the seat belt switch operation and wiring connections by referring to 4-38 "Harness Codes", 4-40 "VCM-1M Controller", and 4-44 "Seat Switch".



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1. Lighting

- (5) Make sure that the seat belt switch turns ON and the seat belt warning light in the meter panel goes out when the seat belt is properly fastened.

Input Monitor		
Item	Normal Range	Value
Seat Switch	* - *	ON
Seat Switch timer	* - *	ON
Seatbelt Switch	* - *	ON
Accel Switch	* - *	ON
Park brake Switch	* - *	ON
Direction lever F	* - *	OFF
Direction lever N	* - *	ON
Direction lever R	* - *	OFF
FNR lever	* - *	Neutral
Joystick (Lift lever 1) signal [%]	-100 - 100	0
Joystick (Lift lever 1) status	* - *	Normal
Joystick (Lift lever 2) signal [%]	-100 - 100	0
Joystick (Lift lever 2) status	* - *	Normal
Joystick (Tilt lever 1) signal [%]	-100 - 100	0
Joystick (Tilt lever 1) status	* - *	Normal
Joystick (Tilt lever 2) signal [%]	-100 - 100	0
Joystick (Tilt lever 2) status	* - *	Normal
Joystick (ATT1 lever 1) signal [%]	-100 - 100	0
Joystick (ATT1 lever 1) status	* - *	Normal
Joystick (ATT1 lever 2) signal [%]	-100 - 100	0
Joystick (ATT1 lever 2) status	* - *	Normal
Joystick (ATT2 lever 1) signal [%]	-100 - 100	0
Joystick (ATT2 lever 1) status	* - *	Normal
Joystick (ATT2 lever 2) signal [%]	-100 - 100	0
Joystick (ATT2 lever 2) status	* - *	Normal

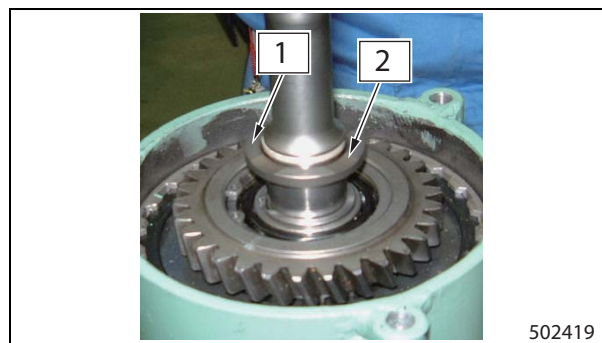
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Forward side input spacer and bearing, Installing

(1) Install input spacer using installer (special tool).

Note:

- Install input spacer with its oil groove side facing ball bearing side.
- When input spacer has been installed, snapping is hidden behind input spacer.

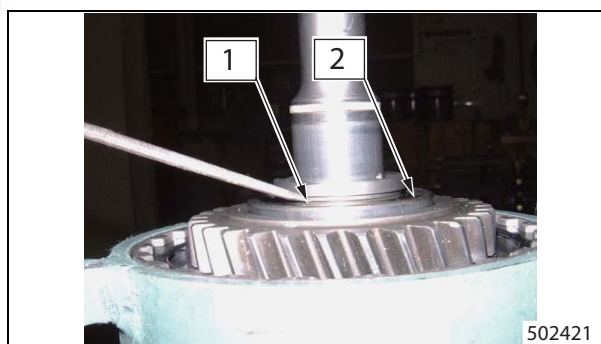


1. Input spacer

2. Oil groove



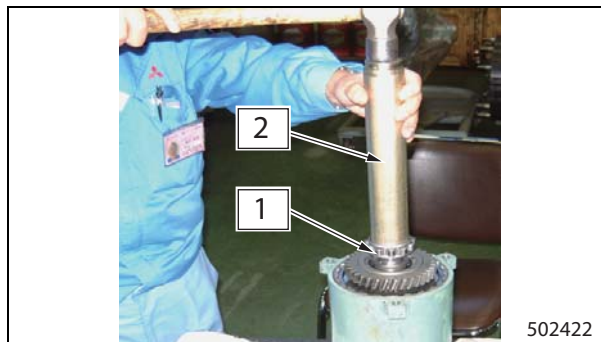
1. Special tool (Installer)



1. Input spacer

2. Angular bearing

(2) Install bearing using installer (special tool).



1. Bearing

2. Special tool (Installer)

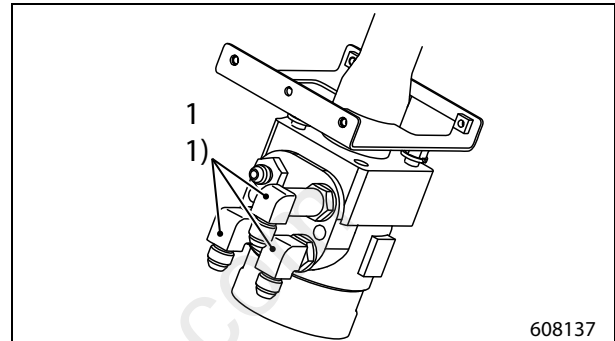
6. Steering Valve, Removing

- (1) Remove the cover from the steering column.
- (2) Disconnect four hoses from the steering valve.
- (3) Remove bolts and remove the steering valve.

7. Steering Valve, Installing

For installation, follow the removal sequence in reverse and observe the instructions below:

- (1) Apply grease to serrated portion at the lower part of the steering shaft.
- (2) Tighten mounting bolts to the specified torque.
- (3) Pay attention to the orientation when installing the elbow on the steering valve. Also be sure to tighten to the specified torque.



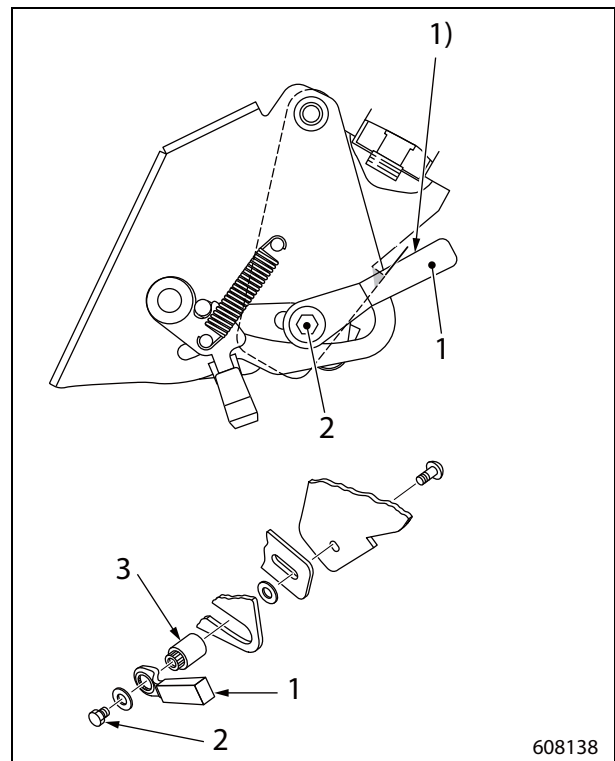
1. Elbow

1) Install the elbow facing downward

Ref.	Item	Tightening torque
1	Elbow	34 to 39 N·m (3.5 to 4.0 kgf·m) [25.08 to 28.76 lbf·ft]

8. Tilt Lock Lever, Disassembling

- (1) Make a matchmark across tilt lock lever and nut 3 for proper installation at assembly.
- (2) Remove lever mounting bolt 2 and remove tilt lock lever.



1. Tilt lock lever

2. Lever mounting bolt

3. Nut

1) Lever face

Full Version Available

Caterpillar GP15ZN Forklift Service and Operator Manual (99719-3F110)

Caterpillar GP15ZN Forklift service manual, covers hydraulics, mast, drive unit, wiring, and engine data in PDF. Instant PDF download.

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