

Service Manual

Chassis & Mast

FB13TCB(J)	215E00001-up	264E00001-up	264ZT0001-up
FB15TCB(J)	216E00001-up	265E00001-up	265ZT0001-up
FB16/18/20TCB(J)	288E00001-up	266E00001-up	266ZT0001-up
FB16/18/20TBCB(J)	283E00001-up	267E00001-up	267ZT0001-up

6- 3. Inspection and adjustment

6-3-1. Wheel brake - inspection and adjustment

⚠ CAUTION

Wheel brake is very important for safe operation. Always replace Wheel brake whenever it is damaged.

- ➔ See "2-2-5. Front axle - reassembly" step 9 and "2-3-5. Brake plates - inspection and replacement".

6-3-2. Master cylinder Ass'y - inspection and replacement

⚠ CAUTION

- Before inspecting, drain the oil from Reservoir tank Ass'y, clean the inside of Master cylinder with a volatile wash oil, and then blow oil off with compressed air.
- After inspecting, apply corrosion inhibitor [Metal Rubber#20] to inner surface of the cylinder and around Piston, and then reassemble the parts.

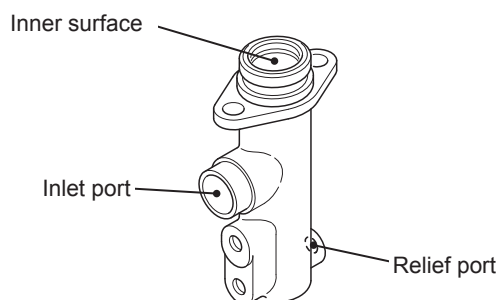
A. Before disassembly, check for the following.

- 1) Damage, deformation, wear, and oil leaks.
- ▶ If you find any parts with problems, replace them.
- 2) Oil leaks or other problems when the machine is operating at a Maximum effective stroke of Piston of 28mm.

B. Inspect cylinder body

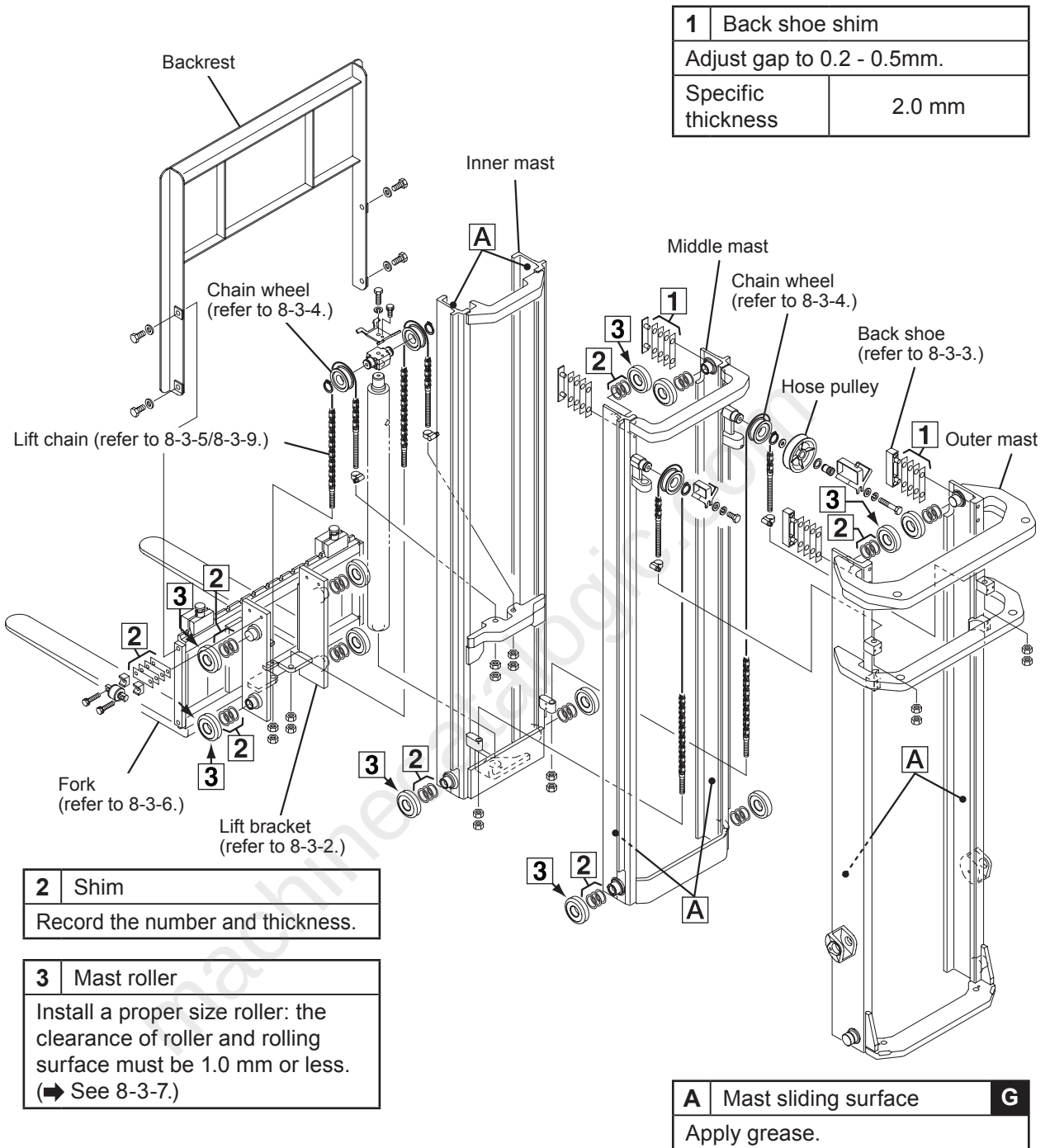
- 1) Check for rust, corrosion and wear of inner surface of the cylinder.
- 2) Check for clogging of Inlet port and Relief port.

● Checking cylinder body



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● Disassembling and reassembling Triplex mast



G : Apply grease

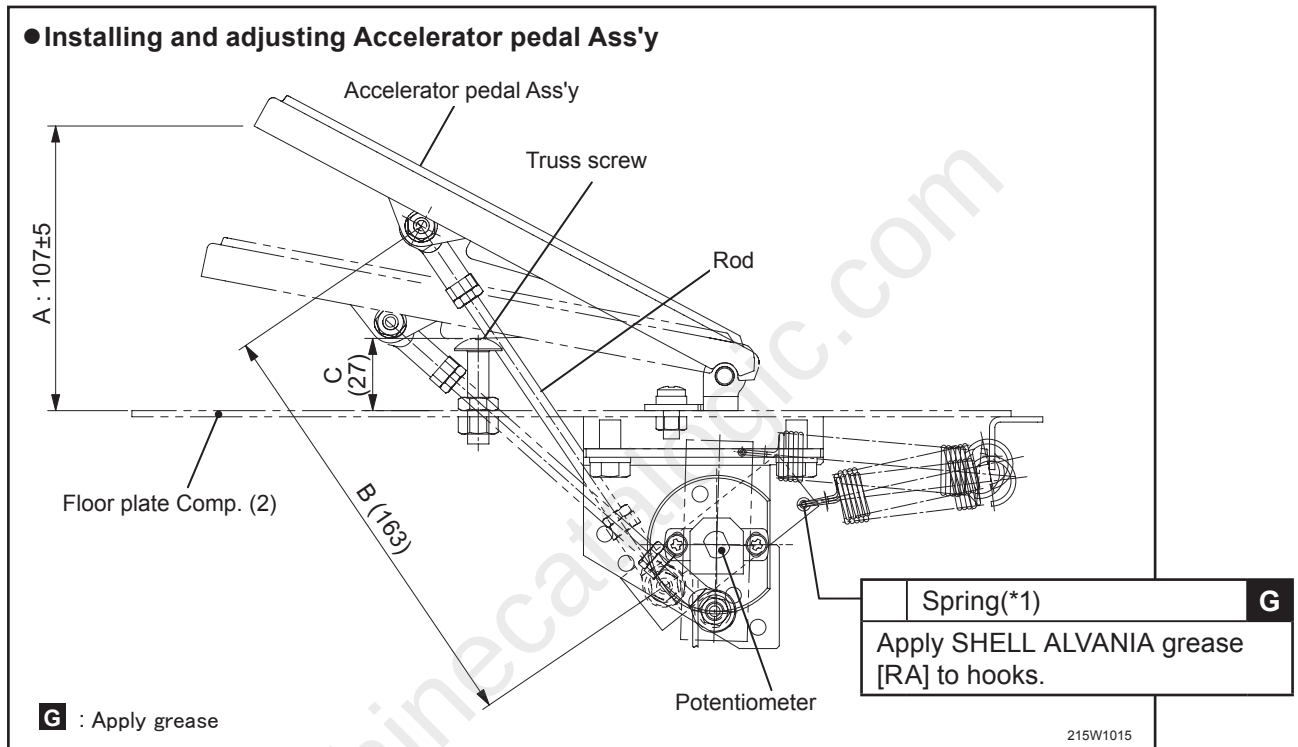
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10c-1-2. Accelerator linkage - installation

check and adjustment

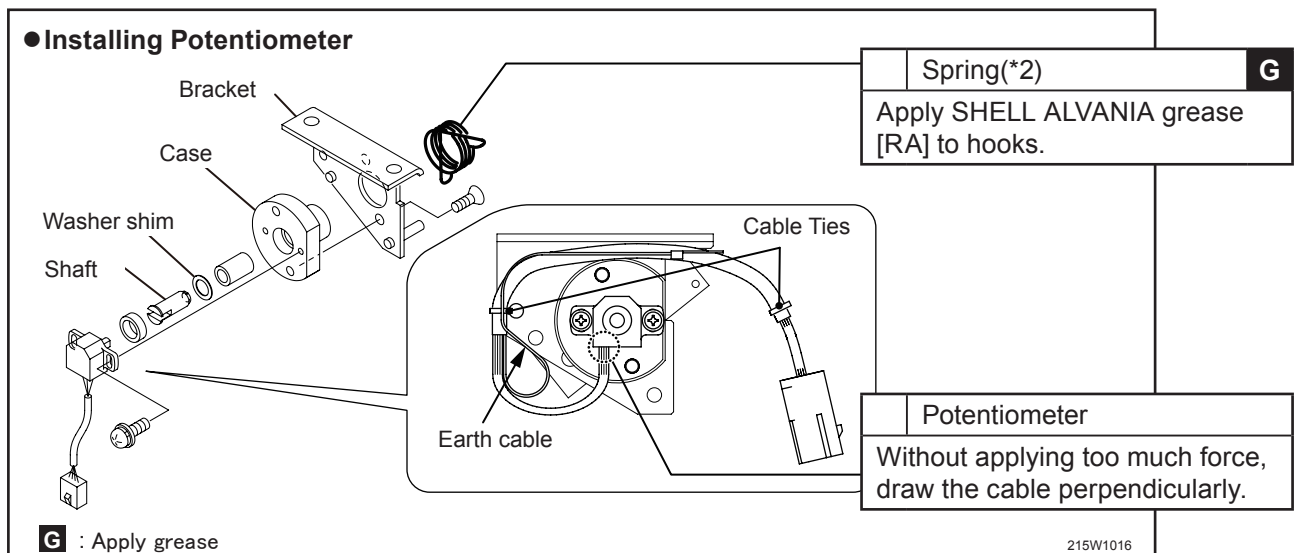
A. Accelerator pedal Ass'y - Installation and adjustment

- 1) Adjust dimension B (design dimension: 163mm) so that dimension C is 107mm $\pm$ 5mm when releasing the accelerator pedal.
- 2) Adjust dimension C to 27mm.

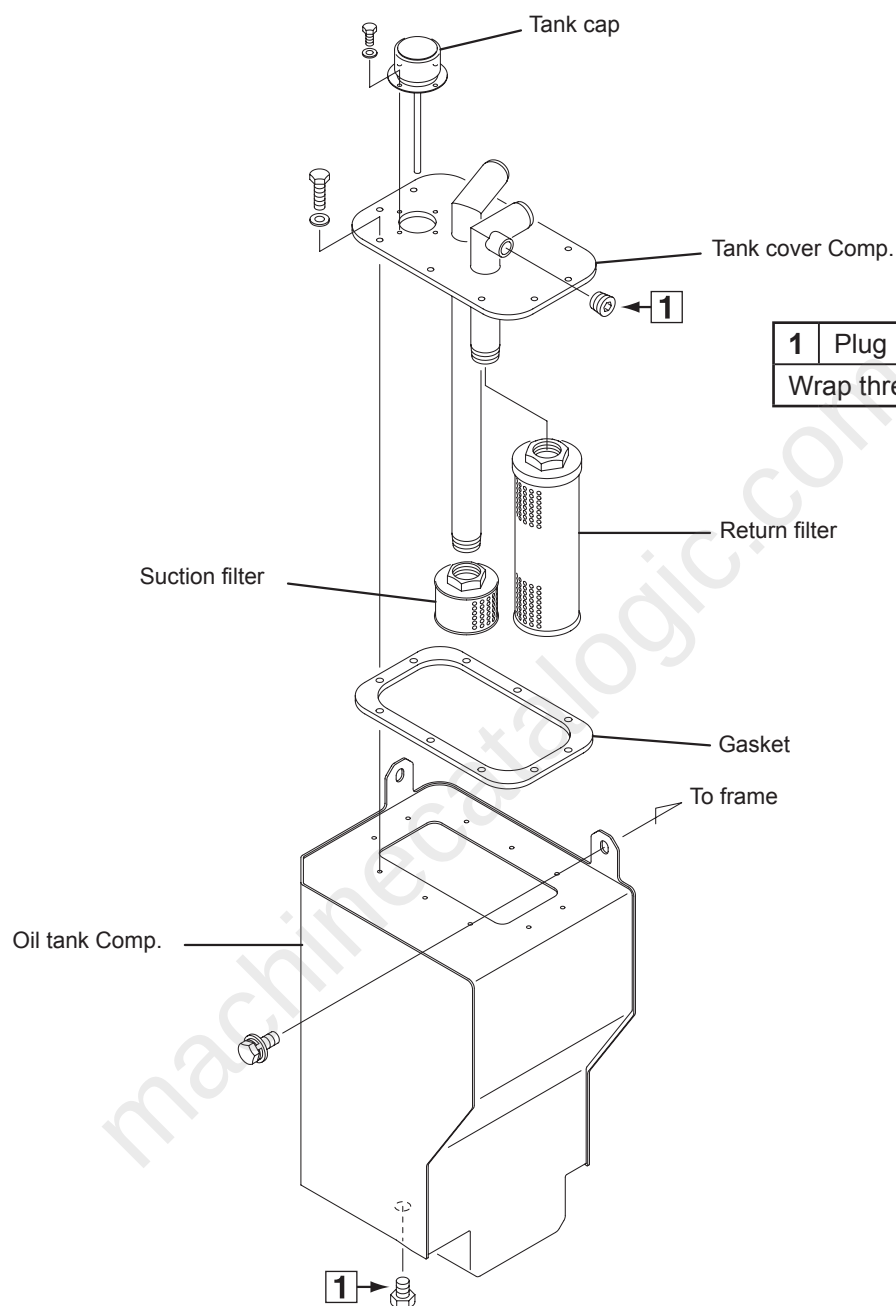


B. Potentiometer - Installation

- 1) A small amount of SHELL ALVANIA grease [RA] between Shaft and Washer shim.
- 2) Apply SHELL ALVANIA grease [RA] to the surface of Spring(*1).
- 3) Attach a Ground cable to Potentiometer when tightening the connector.
- 4) Apply SHELL ALVANIA grease [RA] to the hooks of Spring(*2).



● Disassembling and reassembling Steel tank



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Full Version Available

Mitsubishi FB20TCB(J) Forklift Service Manual (99759-5T110)

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