



Service Manual

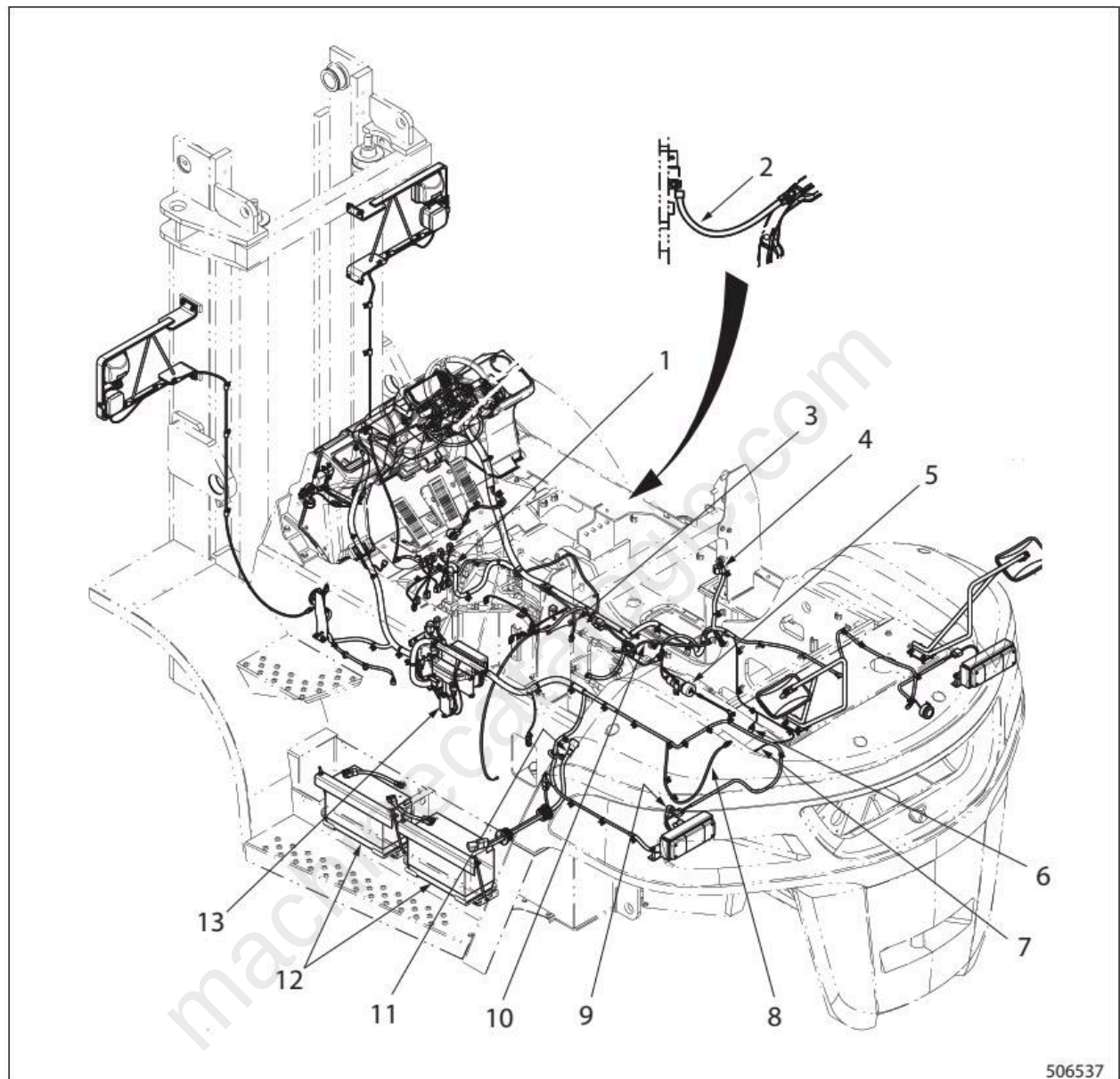
Chassis & Mast

FC/LC

FD100NM1	F15E-90011-99999
FD100NM1S	F15E-90011-99999
FD120NM1	F15E-90011-99999
FD120NM1S	F15E-90011-99999
FD135NM1	F15E-90011-99999
FD135NM1S	F15E-90011-99999
FD150ANM1	F24C-20011-39999
FD150ANM1S	F24C-20011-39999

4.3 Removing Harnesses

Remove connectors and terminals.



1. Control valve (FC)
2. Battery cable
3. Power train
4. Rear tower (RH)
5. Engine stop solenoid
6. Oil bypass alarm switch
7. Oil pressure switch

8. Engine thermo unit
9. Alternator
10. Glow plug
11. Starter
12. Battery
13. Engine stop timer

Suggestions for removal

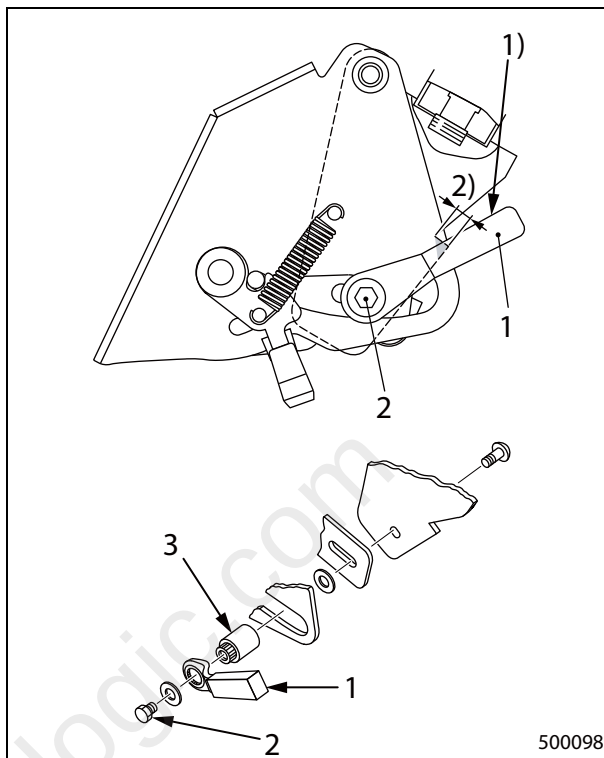
- (1) Tack the disconnected harnesses to the main harness or the frame to prevent damage to them.
- (2) If other wires are stressed when removing the engine and transmission as one unit, see "3. ELECTRICAL SYSTEM" to disconnect the related wiring.

4.7 Assembling Tilt Lock Lever

If the matchmarks which were made earlier, have disappeared, or when the lever is replaced with a new one, install the lever as instructed below.

(The illustration on the right shows the relation of the parts when the tilt position is in NEUTRAL and the column lock lever is locked.)

- (1) Tighten nut **3** to the tightening torque of 11 to 15 N·m (1.1 to 1.5 kgf·m) [8.11 to 11.06 lbf·ft]. (This is a lever locked state).
- (2) Select the optimal locked position for the tilt lock lever **1** and fit the tilt lock lever **1** into the serration of nut **3**. The optimal position is within the range which formed by the intersection of the notched section **2** of the bracket and the upper aspect of the lever.
- (3) Tighten bolt **2**.
- (4) Loosen the tilt lock lever **1**, and make sure that the bracket slides in the entire tilting range without interfering with other parts.



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1. Tilt lock lever
 2. Lever mounting bolt
 3. Nut
- 1) Lever aspect

Installing lift chains

Lift chains can be installed without change unless the positions of the upper locknuts have been changed. Tighten the locknuts and anchor nuts to the specified torque after the adjustment.

Model	Nut tightening torque
FP120AM FPS120AM 4FP135AM 4FPS135AM	393 N·m (40.1 kgf·m) [289.86 lbf·ft]
FP160AM	441 N·m (45 kgf·m) [325.26 lbf·ft]

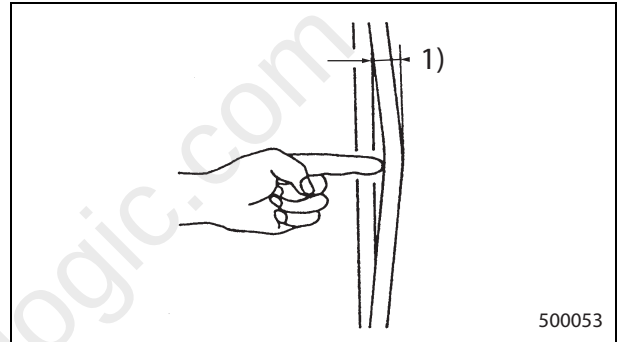
Adjusting hose tension

The hose tension is 196 N (20.0kgf) [44.06 lbf].

When the midpoint of 1 m (1.1 yd) hose is pushed with a force of 9.8 N (1.00 kgf) [2.203 lbf], the hose tension should allow approx. 12.5 mm (0.492 in.) of deflection.

Adjust the tension according to the length of the hose which differs with the raised height of the mast.

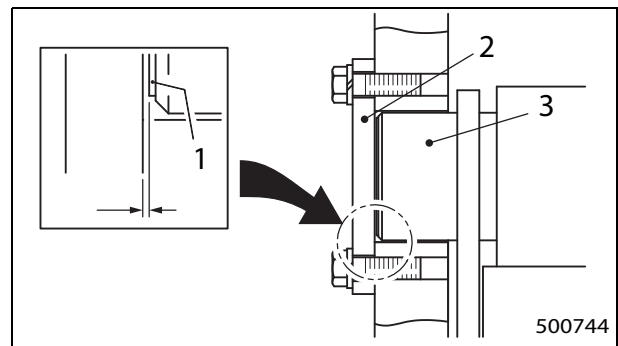
For example, if the hose length is 2 m (2.2 yd) from the pulley to the bottom joint when the mast is raised to the highest position, the tension of the hose is acceptable if it allows approx. 25 mm (0.98 in.) of deflection when the hose is pushed with a force of 9.8 N (1.00 kgf) [2.203 lbf].



1) Amount of deflection

Guide bar

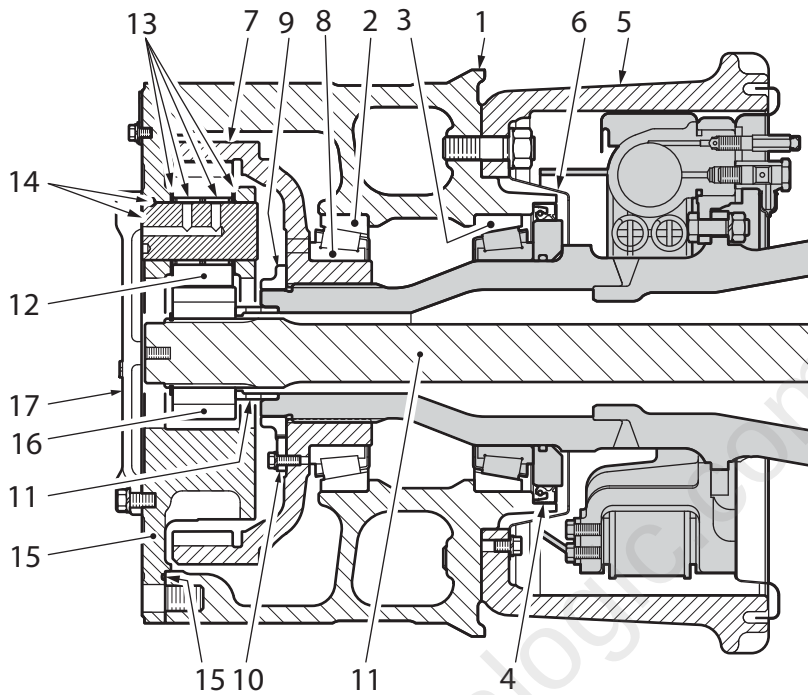
If there is a clearance between guide bar and stopper plate, push the guide bar against the stopper plate on one side to eliminate the clearance (0 mm [0 in.]) and adjust the clearance between guide bar and stopper plate on the other side to 1 mm or less using shims.



- 1. Shim
- 2. Stopper plate
- 3. Guide bar

Part number	Shim thickness
94632-01800	3.2 mm (0.126 in.)
94632-01700	2.3 mm (0.091 in.)
94632-01600	1.0 mm (0.039 in.)

10.3 Assembly Sequence of Hub Reduction



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- | | |
|--|-----------------------------------|
| 1. Front wheel hub | 10. Lockplate |
| 2. Tapered roller bearing (Outer race) | 11. Axle shaft, Sleeve |
| 3. Tapered roller bearing (Outer race) | 12. Planetary gear |
| 4. Oil seal | 13. Roller bearing, Thrust washer |
| 5. Brake hub | 14. Planetary pin, Steel ball |
| 6. Oil deflector | 15. Planetary carrier, O-ring |
| 7. Ring gear | 16. Sun gear |
| 8. Tapered roller bearing (Inner race) | 17. Planetary gear cover, Gasket |
| 9. Nut | |

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