

MUSTANG

2042
SKID STEER LOADER

PARTS MANUAL

PART #008-12996 Revision B

Revised April 2008

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Machine: Skid Steer Loader

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Main contents

- Frame and Lift Arm Components
- Drive System
- Hydraulics Plumbing System
- Engine Components and Electrical
- Engine (Yanmar)
- Decals and Tires
- Numerical Parts Listing

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Sample pages follow. Full manual: machinecatalogic.com

FAST-A-TACH TWO PIN

REF	QTY	PART NUMBER	DESCRIPTION
		490-33347	Multi-Tach Complete, w/Lever & Pins
1	1	120-32922	Multi-Tach Weldment
2	2	220-32632	Pin, Latch
3	2	220-17794	Pin, Roll 3/8 dia x 21/4
4	2	220-11086	Pin, Roll 1/4 dia x 1 1/2
5	2	200-32587	Clevis Weldment
6	2	380-32382	Spring, Compression
7	2	200-32586	Link Rod Weldment
8	2	045-31440	Bushing, Super Oilite
9	8	350-32502	Quad Ring
10	4	400-21033	Washer, Special (As Required)
11	4	400-10610	Washer, Flat 7/16
12	2	090-32464	Lever Weldment
13	2	030-19670	Bolt Carriage 1/2-13nc x 2 1/4
14	2	210-20693	Nut Hex Centerlock 1/2-13NC
15	2	045-31469	Bushing, Super Oilite
16	2	330-33720	Cover, Latch
17	6	310-32616	Screw Cap Whizlock 3/8-16NC x 1/2
18	1	090-32462	Handle Weldment L.H.
19	1	090-32463	Handle Weldment R.H.
20	2	400-30803	Washer, Special
21	2	310-18908	Screw Cap 1/2-13NC X 3 1/2
22	2	420-18757	Grip, Handle

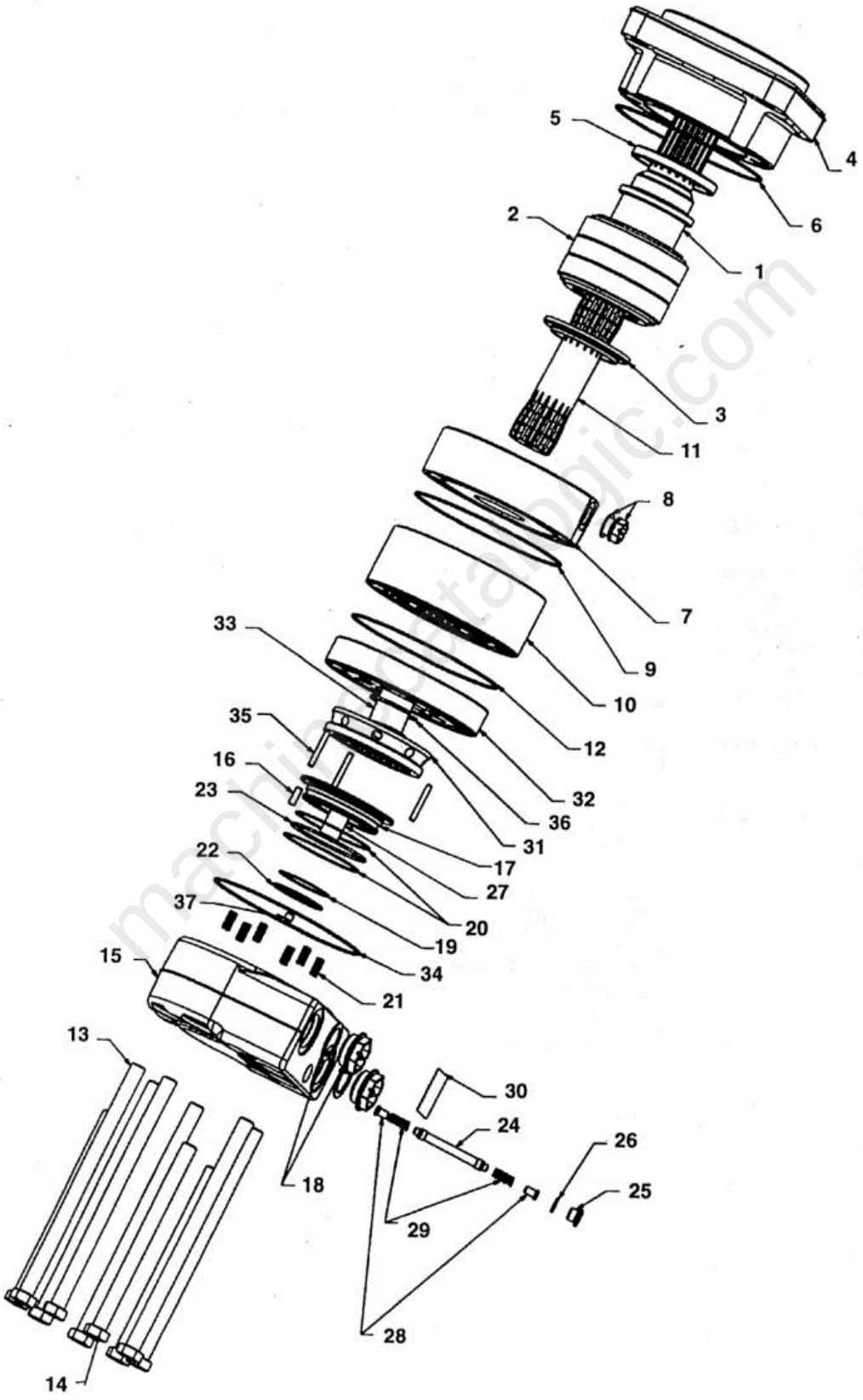
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FAST-A-TACH SINGLE PIN

REF	QTY	PART NUMBER	DESCRIPTION
		490-33356	Fast-A-Tach Complete, w/Lever & Pin
1	1	120-32924	Fast-A-Tach Weldment
2	1	220-32586	Pin, Latch
3	1	220-19075	Pin, Spring 3/8 dia x 2
4	1	220-11086	Pin, Spring 1/4 dia x 1 1/2
5	1	200-32587	Clevis Weldment
6	1	030-19670	Bolt, Carriage 1/2-13NC x 2 1/4
7	1	380-32382	Spring
8	1	200-32586	Link Rod Weldment
9	1	210-20693	Nut, Hex, Centerlock 1/2-13NC
10	1	420-18757	Grip
11	2	350-32502	Quad Ring
12	2	045-31440	Bushing, Oilite
13	A/R	400-21033	Washer, Shim
14	2	400-10610	Washer, Flat 7/16
15	1	310-11009	Screw, Cap 1/2-13NC x 1/2
16	1	090-32352	Handle Weldment
	1	190-32679	F-A-T Latch Kit, Consists of Items 2-16

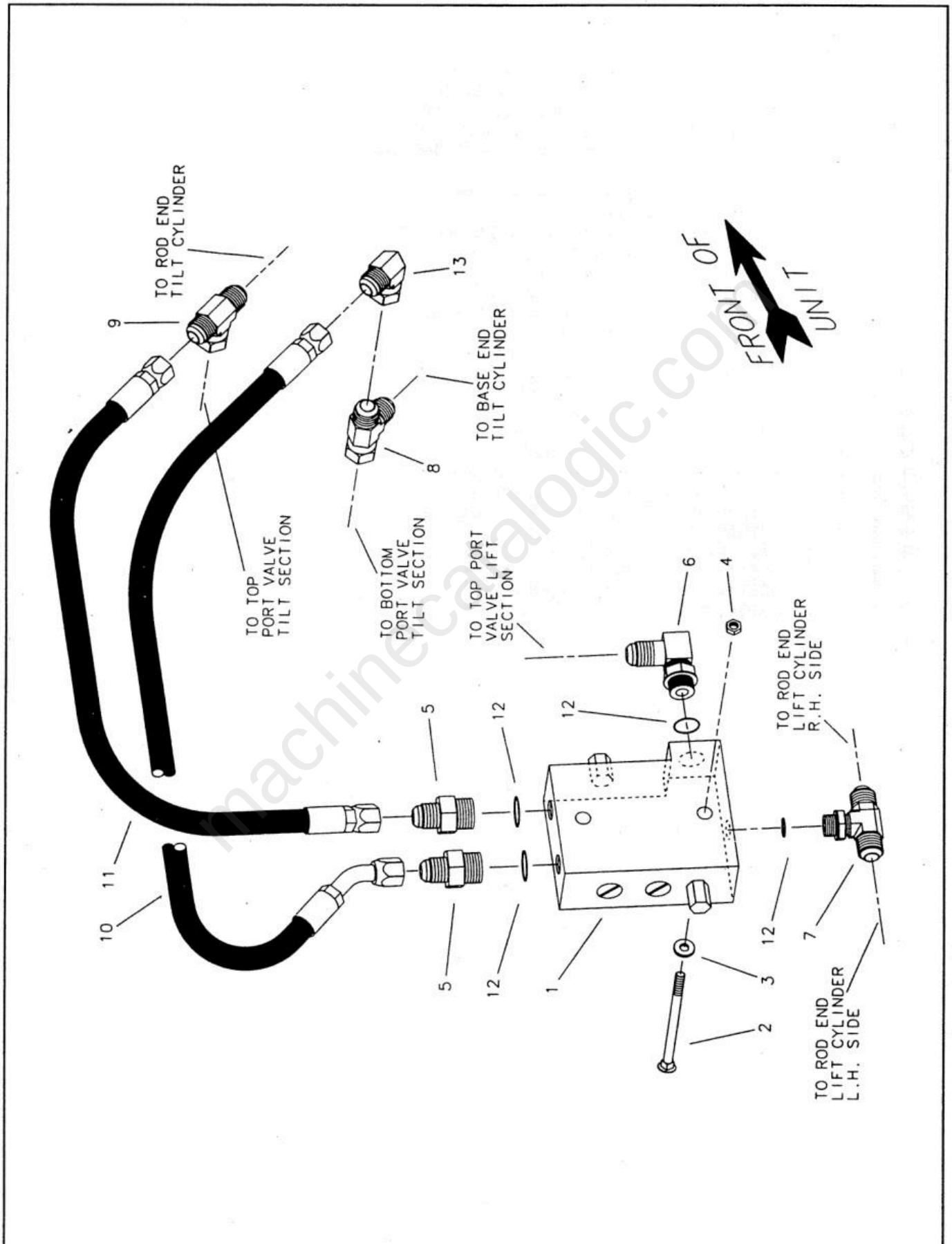
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HYDRAULIC MOTORS



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SELF LEVELING VALVE



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FLYWHEEL HOUSING AND OIL SUMP

REF	QTY	PART NUMBER	DESCRIPTION
1	2	425-34695	Parallel Pin 8 x 16
2	1	425-34754	Housing, Flywheel
3	1	425-34756	Cap, Flywheel Cover
4	6	310-32478	Bolt M 10 x 25
5	4	310-32407	Bolt M 10 x 30
6	1	425-35491	Sump Assembly, Lub, Oil
7	1	Not Serviced	Plug M 16
8	1	Not Serviced	Sump, Lub. Oil
9	1	Not Serviced	Seal Washer 16S
10	1	425-34764	Spacer, Oil Sump
11	4	425-34733	Bolt M 8 x 16 Plated
12	2	425-34765	Bolt M 8 x 25 Plated
13	24	425-34747	Bolt M 8 x 45 Plated
14	2	425-34695	Parallel Pin 8 x 16
15	1	425-34757	Case Assembly, Oil Seal
16	1	Not Serviced	Case, Oil Seal
17	1	425-34759	Seal Oil
18	6	425-34760	Bolt M 8 x 30, Collar HD
19	3	425-34761	Bolt M 8 x 35 Plated
20	1	Not Serviced	Gasket, Liquid

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FUEL INJECTION PUMP

REF	QTY	PART #	DESCRIPTION	REF	QTY	PART #	DESCRIPTION
1	1	425-36193	Pump Assy., Fuel Inject	60	4	Not Serviced	Shim T=1.6
2	1	Not Serviced	F. I. Pump Assembly	61	4	Not Serviced	Shim T=1. 05
3	1	Not Serviced	Body, F. I. Pump	62	4	Not Serviced	Shim T=1.15
4	2	425-35465	Stud, Feed Pump	63	4	Not Serviced	Shim T=1.25
5	1	425-36194	Camshaft	64	4	Not Serviced	Shim T=1.35
6	1	425-34857	Ball Bearing, Thrust	65	4	Not Serviced	Shim T=1.45
7	1	425-36195	Support	66	4	Not Serviced	Shim T=1.55
8	1	425-34859	Key	67	4	Not Serviced	Shim T=1.65
9	4	425-35947	Plunger w/Barrel	68	4	Not Serviced	Shim T=0.8
10	4	Not Serviced	Barrel	69	4	Not Serviced	Shim T=0.85
11	4	Not Serviced	Plunger	70	4	Not Serviced	Shim T=0.9
12	4	425-34860	Pin, Locking Barrel	71	4	Not Serviced	Shim T=0.95
13	4	425-34861	Retainer	72	1	425-34885	Cover
14	4	425-34862	Spring Shoe, Plunger	73	1	425-34712	Gasket
15	4	425-34863	Spring, Plunger	74	1	425-34886	Cover, Side
16	4	425-34864	Tappet Assembly	75	1	425-34887	Gasket
17	4	Not Serviced	Guide, Roller	76	1	425-34888	Locking Rack
18	4	Not Serviced	Bolt, Adjusting	77	1	Not Serviced	Label, Caution
19	4	Not Serviced	Roller Assembly	78	1	425-34889	Spacer T=3.25
20	4	Not Serviced	Roller, Inner	79	1	425-34890	Spacer T=1.5
21	4	Not Serviced	Roller	80	1	425-35949	Seal Washer 16S
22	4	Not Serviced	Pin, Roller	81	2	425-34968	Spring Washer 5
23	4	425-34868	Locking Tappet	82	2	425-34891	Spring Washer 6
24	4	425-34678	O-Ring S6	83	2	425-34892	Spring Pin 5 x 10
25	4	425-36196	Valve, Delivery	84	1	425-34893	Ball Bearing
26	4	Not Serviced	Seat	85	1	425-34894	O-Ring 1A S-16.0
27	4	Not Serviced	Valve	86	11	425-34897	Screw M 5 x 10
28	4	425-36197	Spring, Delivery Valve	87	4	425-34898	Screw M 6 x 16
29	4	425-36198	Guard, Delivery Valve	88	2	425-34895	Bolt M 5 x 30 Plated
30	4	425-34710	Gasket, Delivery	89	2	210-32097	Nut 6
31	4	425-34677	O-Ring, Delivery	90	1	425-36200	Flange Assembly
32	4	425-36199	Stopper Valve	91	1	Not Serviced	Flange
33	2	425-34871	Locking (A)	92	1	425-34902	Spring Washer
34	2	425-34872	Locking (B)	93	1	210-32084	Nut 12
35	1	425-34873	Deflector	94	1	Not Serviced	Label, Engine Model
36	1	425-34874	Check Bolt, Deflector	95	1	Not Serviced	Fuel Pump Assembly
37	1	425-34899	Plug (M16)	96	1	425-34714	Gasket
38	1	425-34875	Shim Set, Adjusting	97	1	425-34713	Pump Assembly, Fuel Feed
39	1	Not Serviced	Packing T=0.5	98	1	Not Serviced	Governor Assembly
40	1	Not Serviced	Packing T=0.4				
41	1	Not Serviced	Packing T=0.3				
42	1	Not Serviced	Packing T=0.15				
43	1	425-34876	Rack, Control				
44	1	425-34877	Bush, Rack				
45	1	425-34878	Spacer, Auxiliary Spring				
46	1	425-34711	Circlip				
47	4	425-34879	Pinion, Control				
48	4	425-34880	Screw, Pinion				
49	4	425-34881	Pinion				
50	1	425-34882	Plug (M12)				
51	1	425-34680	O-Ring				
52	1	425-34883	Spring, Rack				
53	4	425-34884	Shim Pack				
54	4	Not Serviced	Shim T=1.0				
55	4	Not Serviced	Shim T=1.1				
56	4	Not Serviced	Shim T=1.2				
57	4	Not Serviced	Shim T=1.3				
58	4	Not Serviced	Shim T=1.4				
59	4	Not Serviced	Shim T=1.5				

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BUCKETS

REF	QTY	PART NUMBER	DESCRIPTION
		512-411	**56" Earth and Foundry Bucket - 10 Cubic Feet**
1	1	110-18208	Front Cutting Edge
2	1	480-32852	Left Side Cutting Edge
3	1	480-32853	Right Side Cutting Edge
		512-426	**62" Earth and Foundry Bucket - 10.5 Cubic Feet**
1		110-32411	Front Cutting Edge
2		480-32852	Left Side Cutting Edge
3		480-32853	Right Side Cutting Edge
		512-404	**56" Utility Bucket - 12 Cubic Feet**
1	1	110-18208	Front Cutting Edge
2	1	110-32266	Left Side Cutting Edge
3	1	110-32267	Right Side Cutting Edge
		512-405	**56" Fertilizer Bucket - 13 Cubic Feet**
1	1	110-18208	Front Cutting Edge
2	2	480-32849	Side Cutting Edge
		504-406	**67" Light Material Bucket - 3/4 Cubic Yard**
1	1	110-18209	Front Cutting Edge
		504-425	**72" Produce Bucket - 15 Cubic Feet**
1	1	110-18946	Front Cutting Edge
4		**512-181**	**Bucket Teeth Kit (10 Tooth-Shank Assemblies)**
	1	110-18300	Bucket Tooth Assembly
5	1	110-18600	Tooth Holding Shank
6	1	110-18599	Cutting Tooth
		644-456	**62" Earth and Foundry Bucket 10.5 Cubic Feet**
1		110-32411	Front Cutting Edge
2		480-32852	Left Side Cutting Edge
3		480-32853	Right Side Cutting Edge
4		110-18300	Bucket Tooth Assembly
5		110-18600	Tooth Holding Shank
6		110-18599	Cutting Tooth
		694-426	**62" Earth & Foundry Bucket 13 Cubic Feet**
1		110-32411	Front Cutting Edge
2		110-32452	Left Side Cutting Edge
3		110-32451	Right Side Cutting Edge
		694-456	**62" Earth & Foundry Bucket 13 Cubic Feet with Teeth**
1		110-32411	Front Cutting Edge
2		110-32452	Left Side Cutting Edge
3		110-32451	Right Side Cutting Edge
4		110-18300	Bucket Tooth Assembly
5		110-18600	Tooth Holding Shank
6		110-18599	Cutting Tooth
7			Cutting Edges w/Holes for Bolt on Teeth
	1	110-32464	5/8 Thick x 6 Wide x 60 1/4 Inside Dim.
	1	110-32420	3/4 Thick x 6 Wide x 66 Inside Dim.
	1	110-32469	3/4 Thick x 6 Wide x 73 1/2 Inside Dim.
7	1	190-32879	Bolt on Cutting Edge for 61 1/2" & 75" Buckets Consists of: 1 110-32472 Cutting Edge 8 030-31950 Plow Bolt 8 210-19531 Hex Flanged Nut
		190-32880	Bolt on Cutting Edge for 67" & 67 1/2" Buckets Consists of: 1 110-32473 Cutting Edge 8 030-31950 Plow Bolt 8 210-19531 Hex Flanged Nut
	1	190-32902	Bolt on Cutting Edge for Buckets 652-405-60", 662-411-66", 672-411-71", 670-405-78" & 670-406-84" Consists of: 1 110-32474 Cutting Edge 8 030-31950 Plow Bolt 8 210-19531 Hex Flanged Nut
8	A/R	110-32466	Tooth Assembly, Bolt On
9	A/R	110-32467	Tooth Only
	2	310-20590	Screw Cap 5/8 - 11 NC x 2 1/4
	2	210-10037	Nut Hex Centerlock 5/8 - 11NC

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